



Dual Speed Grinder / Polisher  
**PE225GP**  
Operator's Manual



## FOR YOUR SAFETY

**DO NOT** store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance.

### Record This Important Information

Date of Purchase \_\_\_\_\_

Purchased From \_\_\_\_\_

Address \_\_\_\_\_

City \_\_\_\_\_ State \_\_\_\_\_ Zip \_\_\_\_\_

Phone \_\_\_\_\_ Contact \_\_\_\_\_

Machine Model \_\_\_\_\_

Machine Serial Number \_\_\_\_\_

### Important Phone Numbers

Medical Emergency \_\_\_\_\_

Police \_\_\_\_\_

Fire Department \_\_\_\_\_

In this Operation Manual you will find three statements that you must read and observe to ensure safe operation of this machine.

**DANGER!** indicates that the possibility of severe bodily injury or death can occur if DANGER! statements are ignored. Read and observe all DANGER! statements included in the Operation Manual and attached to the machine.

**WARNING!** indicates that the possibility of bodily injury to the operator and other people can occur if WARNING! statements are ignored. Read and observe all WARNING! statements included in the Operation Manual and attached to the machine.

**CAUTION!** indicates that the possibility of damage to the machine or other property can occur if CAUTION! statements are ignored. Read and observe all CAUTION! statements included in the Operation Manual and attached to the machine.

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**WARNING!:** The Products sold with this Manual contain or may contain chemicals that are known to certain governments (such as the State of California, as identified in its Proposition 65 Regulatory Warning Law) to cause cancer, birth defects or other reproductive harm. In certain locations (including the State of California) purchasers of these Products that place them in service at an employment job site or a publicly accessible space are required by regulation to make certain notices, warnings or disclosures regarding the chemicals that are or may be contained in the Products at or about such work sites. It is the purchaser's responsibility to know the content of, and to comply with, any laws and regulations relating to the use of these Products in such environments. The Manufacturer disclaims any responsibility to advise purchasers of any specific requirements that may be applicable to the use of the Products in such environments.

## Technical Specifications:

<b><u>Description</u></b>	<b><u>225GP17DST &amp; 225GP17DSTC</u></b>	<b><u>225GP17DSTE</u></b>
<b>Voltage (V)</b>	120	230
<b>Frequency (Hz)</b>	60	50
<b>Current (A)</b>	15 / 15	8/8
<b>Pad / Brush Speed</b>	175 rpm / 300 rpm	175 rpm / 300 rpm
<b>Power</b>	1.5 hp (1.1 kW)	1.5 hp (1.1 kW)
<b>Gearbox</b>	3-Planet	3-Planet
<b>Pad/Brush Size</b>	17" (41 cm)	17" (41 cm)
<b>Cord</b>	12/3 Yellow SOOW	H05VVF3G1.5mm
<b>Cord Length</b>	50' (15 m)	40' (12 m)
<b>Height w/ Handle</b>	46" (117 cm)	46" (117 cm)
<b>Width</b>	16.6" (42 cm)	16.6" (42 cm)
<b>Length</b>	23" (59 cm)	23" (59 cm)
<b>Weight w/ cord</b>	90 lbs (41 kg)	90 lbs (41 kg)
<b>Handle Tube</b>	Tubular Steel	Tubular Steel
<b>Main Frame</b>	Die Cast Aluminum	Die Cast Aluminum
<b>Tank Capacity</b>	2.50 gal (9.5 L)	2.50 gal (9.5 L)

## Safety Precautions

**Anyone operating the machine should read the following carefully and be informed of potentially dangerous operating conditions. Operators should be familiar with the location and use of all safety devices on the machine. DO NOT use the machine if it is not in proper operating condition, and report any damage or operation faults immediately.**

**DANGER!** Failure to read the Owner's Manual prior to operating or attempting any service or maintenance procedure to your machine could result in injury to you or to other personnel; damage to the machine or to other property could occur as well. You must have training in the operation of this machine before using it. If you or your operator(s) cannot read English, have this manual explained fully before attempting to operate this machine.

**DANGER!** To reduce the risk of fire, use only commercially available floor cleaners, strippers, and waxes intended for machine application.

**DANGER!** Risk of explosion. Floor sanding can result in an explosive mixture of fine dust and air. To reduce risk of explosion, use floor sanding machine only in well ventilated area.

**DANGER!** Operating a machine that is not completely or fully assembled could result in injury or property damage. **DO NOT** operate this machine until it is completely assembled. Inspect the machine carefully before operation.

**DANGER!** Electrocution could occur if maintenance and repairs are performed on a unit that is not disconnected from the power source. Disconnect the power supply before attempting any maintenance or service. Always remove the electrical plug from the electrical outlet before changing the brush, pad or other attachment and before leaving the machine.

**DANGER!** Using a machine with a damaged power cord could result in an electrocution. **DO NOT** use the machine if the power cord is damaged. **DO NOT** use the electrical cord to move the machine.

**DANGER!** Grinding of concrete and other materials with silica in the composition may give off dust or mists containing crystalline silica. Repeated and/or substantial inhalation of airborne crystalline silica can cause serious or fatal respiratory diseases, including silicosis. In addition, California and some other authorities have listed respirable crystalline silica as a substance known to cause cancer.

**DANGER!** This machine should only be used to wet grind and polish concrete and other materials containing silica. Dry grinding will increase exposure to crystalline silica.

**DANGER!** Machine can have high starting torque. **DO NOT** operate machine on rough or uneven surfaces. **DO NOT** operate on a slope. It is possible for the machine to move suddenly from side to side and even leave the ground if misused during operation. Only experienced operators should use machine for applications that impart high torque on the machine. If unable to control the machine during operation, release the handle and step away from the machine. It will stop automatically.

**WARNING!** Water solutions used with this type of machine can leave wet areas on the floor surface. These areas can cause a dangerous condition for the operator or other persons. Always put "CAUTION" signs near the area being cleaned.

**WARNING!** Modifications or alterations to this machine can lead to personal injury or damage to the machine. **DO NOT** make unauthorized modifications or alterations to this machine. Amano Pioneer Eclipse assumes no liabilities for injury or damage resulting from an unauthorized modification or alteration to the machine. Any unauthorized modification or alteration to this machine voids all warranties.

**WARNING!** Electrical components of this machine can "short-out" if exposed to water or moisture. Keep the electrical components of the machine dry. Wipe the machine down after each use. For storage, keep the machine in a dry building.

**WARNING!** Always use a three-wire electrical system connected to the electrical ground. For maximum protection against electric shock, use a circuit that is protected by a ground fault interrupter. Consult your electrical contractor.

**WARNING!** To prevent damage to the power cord, **DO NOT** let the brush, pad, pad driver or wheels touch the power cord when the machine is running. Always lift the cord over the machine. **DO NOT** pull the power cord to move the machine.

**WARNING!** Operating a machine without observing all labels and instructional information could result in injury or damage. Read all machine labels before attempting to operate. Make sure all of the labels and instructional information are attached or fastened to the machine. Get replacement labels and decals from your authorized distributor.

**WARNING!** Sanding wood or varnish produces dust that could self ignite and could cause injury or damage. Dispose accordingly.

**WARNING!** Use of this machine as a step or furniture could result in injury or damage. **DO NOT** use this machine as a step or furniture. **DO NOT** ride on this machine.

**WARNING!** To avoid injury keep hands, feet and loose clothing away from all moving parts of this machine.

**WARNING!** Injury to operator or bystanders could occur if an abrupt change in floor surface texture is encountered when using this machine. Abrupt change in floor surface texture can cause a sudden pulling motion by this machine. This sudden pulling motion can result in loss of control of the machine which could injure the operator or bystanders. Avoid motions that could cause machine to cross from a smooth floor surface to a carpeted or rough texture floor surface. Avoid motions that could allow the machine to come in contact with low obstacles, such as floor electrical outlets, door stops or entry molding, etc.

**WARNING!** Any alterations or modifications of this machine could result in damage to the machine or injury to the operator or other bystanders. Alterations or modifications not authorized by the manufacturer voids any and all warranties and liabilities.

**CAUTION!** The machine is heavy. Get assistance before attempting to transport or move it.

**CAUTION!** When draining liquids from the machine, follow all local and federal waste disposal standards.

## This Machine is Manufactured for Commercial use only.

This machine is designed and manufactured for indoor use on hard floor surfaces. Amano Pioneer Eclipse Corporation (APEC) does not recommend use of this machine in any environment other than an indoor environment. This floor machine is designed and manufactured for commercial floor use only. This machine is designed to clean most modern types of floors including composition tile, stone, marble, terrazzo, and resilient floor covering, and some coated wood floors.

## Operator Responsibility

The operator is responsible for performing the recommended daily maintenance and checkups of the machine to keep it in good working condition. The operator must inform the service mechanic or supervisor when recommended maintenance procedures are required as prescribed in the "MAINTENANCE" section of this manual.

**FOR SAFETY: DO NOT** operate machine before reading and understanding the operation manual.

Keep your machine regularly maintained by following the maintenance information in this manual. Order parts and supplies only from an Authorized Amano Pioneer Eclipse Distributor. Use the parts illustration section of your manual when ordering parts.

During and after operation, perform the recommended daily and hourly procedures outlined in the Maintenance Chart.

## Machine Preparation

### Unpacking the Machine

When the machine is delivered, carefully inspect the shipping carton and the machine for damage. Unpack the machine with caution. If damage is evident, save the shipping carton so that it can be inspected. Contact the Amano Pioneer Eclipse Customer Service Department.

### Transporting the Machine

To transport the machine, follow this procedure:

1. Raise and lock the handle in the upright position. To lock the handle, push down on the handle release lever (See Figure 1).
2. Unplug the machine from wall outlet and wrap cord around the handle and cork hook.
3. To pick up the machine, using two people, lift and place in cargo area (See Figure 2).

**WARNING! The machine is heavy, 90 lbs (41 kg) without the cord. To avoid injury or damage to the machine use a firm grip and proper lifting technique. Always use two people when lifting this machine.**

Figure 1

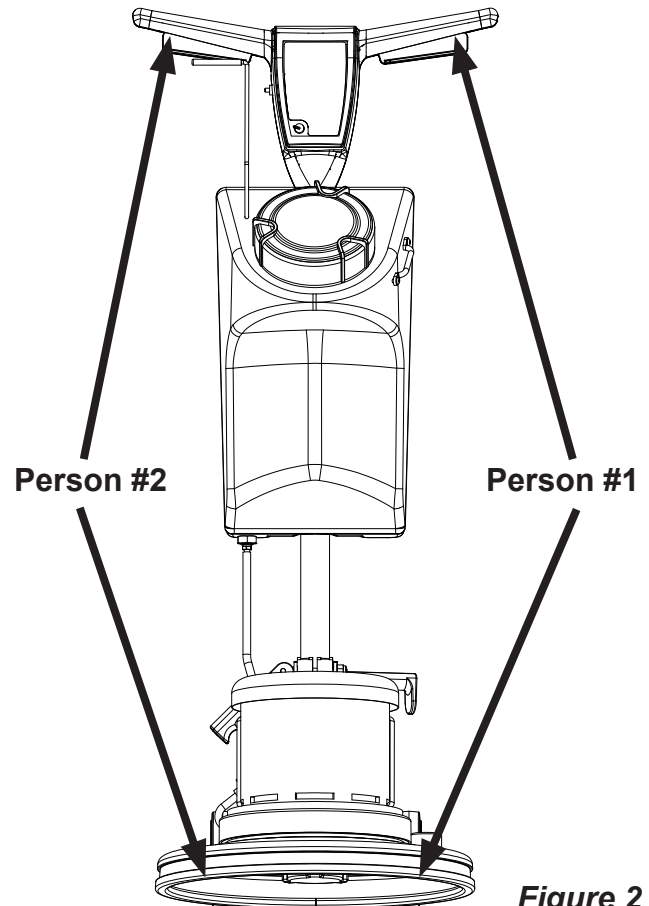
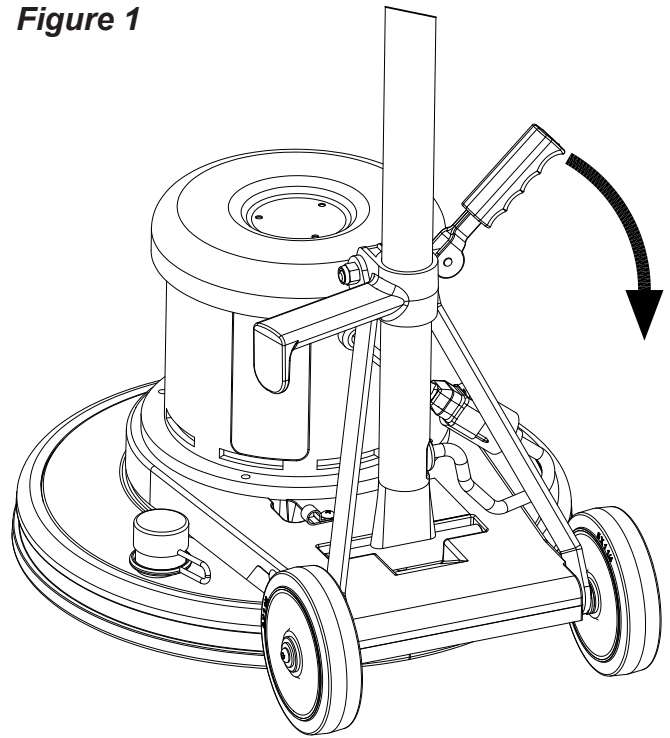


Figure 2

# Grounding Instructions

## 120 Volt Machines

This product must be grounded while in use to protect the operator from electrical shock. The machine is provided with a three-conductor cord and a three contact grounding attachment plug to fit the proper grounding type receptacle. The green (or green and yellow) conductor in the cord is the grounding wire. NEVER connect this wire to other than the grounding pin of the attachment plug. If it should malfunction or breakdown, grounding provides a path of least resistance for electric current to reduce the risk of electrical shock. This product is equipped with a cord having an equipment-grounding conductor and grounding plug. The plug must be inserted into an appropriate outlet that is properly installed and grounded in accordance with all local codes and ordinances.

**WARNING:** Improper connection of the equipment-grounding conductor can result in a risk of electric shock. Check with a qualified electrician or service person if you are in doubt as to whether the outlet is properly grounded. **DO NOT** modify the plug provided with the product - if it will not fit the outlet, have a proper outlet installed by a qualified electrician.

This product is for use on a nominal 120 volt circuit and has a grounding attachment plug that looks like the plug illustrated as (A) in the sketch. Make sure that the machine is connected to an outlet having the same configuration as the plug. No adapter should be used with this product.

**WARNING:** To prevent possible electric shock, protect the machine from rain. Keep the machine in a dry building.

**WARNING:** To prevent possible electric shock, always use a 3-wire electrical system connected to the electrical ground.

This machine is equipped with a Ground Fault Circuit Interrupter (GFCI) for protection against electrical shock. If the GFCI trips, locate and correct the problem before resetting the GFCI.

**WARNING: DO NOT** cut, remove or break the ground pin. If the outlet does not fit the plug, consult your electrical contractor.

**WARNING:** Have worn, cut or damaged cords replaced by an authorized service person.

## Extension Cords

Use only an approved extension cord with three conductors, a plug with three terminals, and a connector body with three holes. The machine has a power cord with wire size 12 AWG (AWG means American Wire Gauge).

**WARNING:** If you use an extension cord, use an extension cord with minimum wire size 12 AWG. **DO NOT** use an extension cord longer than 50 feet. **DO NOT** join two extension cords.

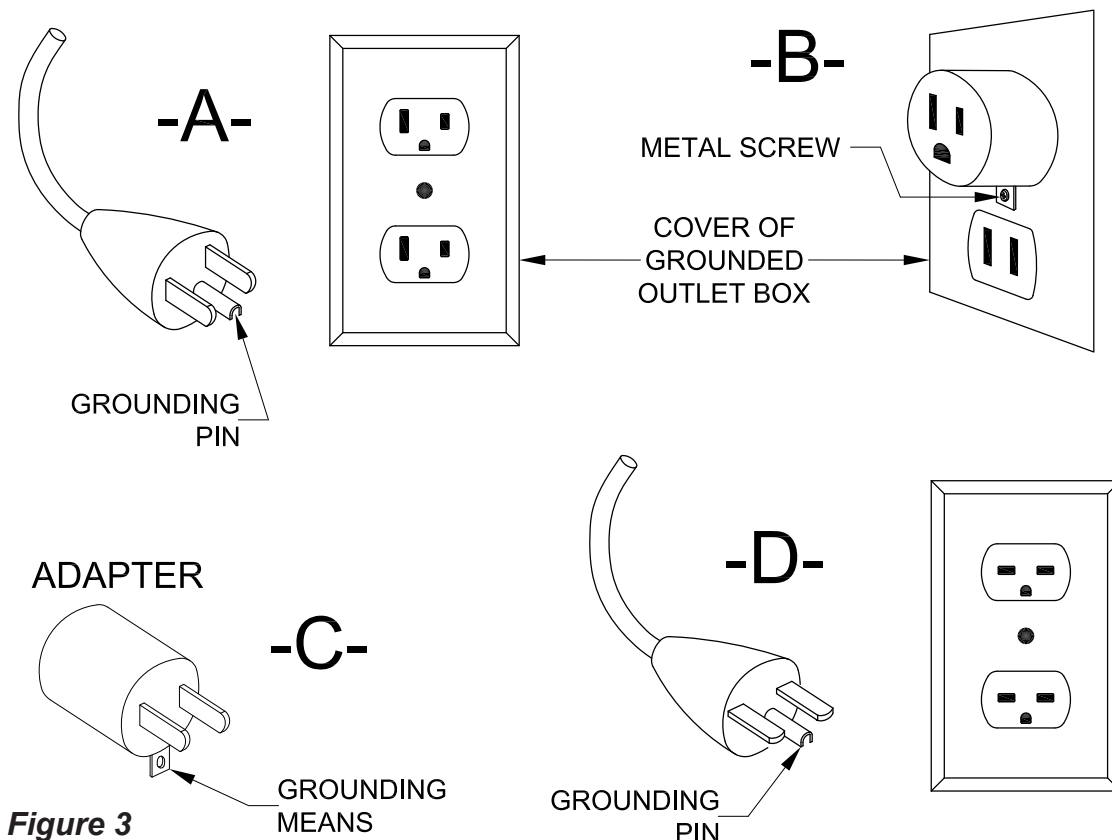


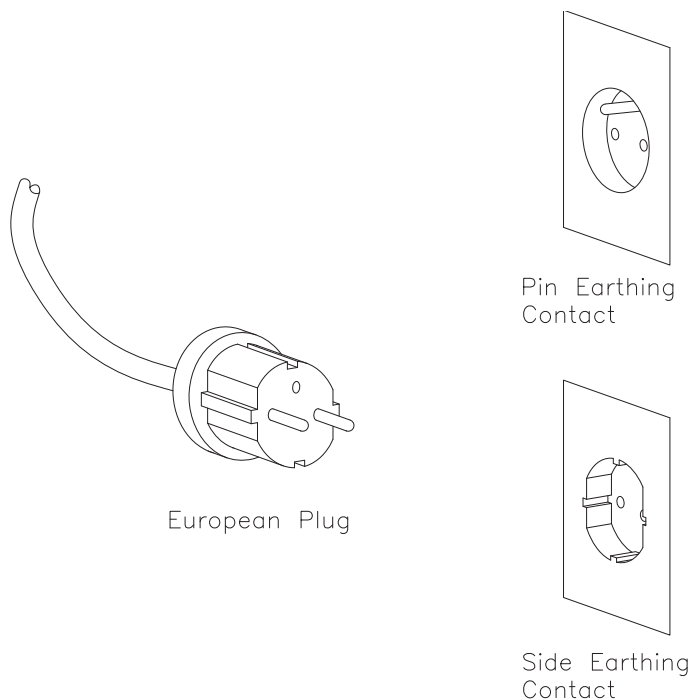
Figure 3

## Instructions for Connection to the Power Supply (230V)

**CAUTION:** This machine will operate only on the AC frequency and electrical voltage shown on the nameplate. Make sure you have the correct frequency and voltage before connecting the power cord to an outlet.

This machine must be connected to the electrical ground to protect the operator from electric shock. The machine has a power cord with two main conductors and one earthing conductor. Connect the plug to the type of receptacle shown in figure 5. The green and yellow conductor cord is the ground wire. Never connect this wire to any terminal other than the ground terminal.

**WARNING:** Always use this machine with an AC three-conductor electrical system connected to the electrical ground. Replace any worn, cut, or damaged cords. Replace any damaged plugs, receptacles, or connector bodies. Do not move the machine over an electrical cord. Always lift the cord over the machine.



**Figure 5**

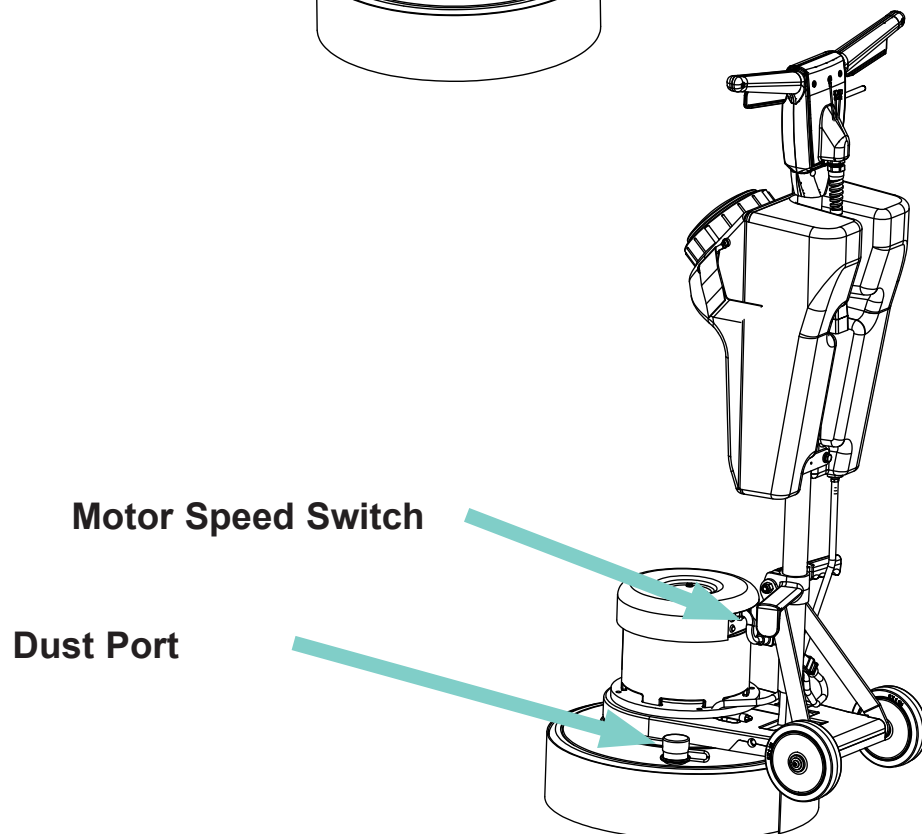
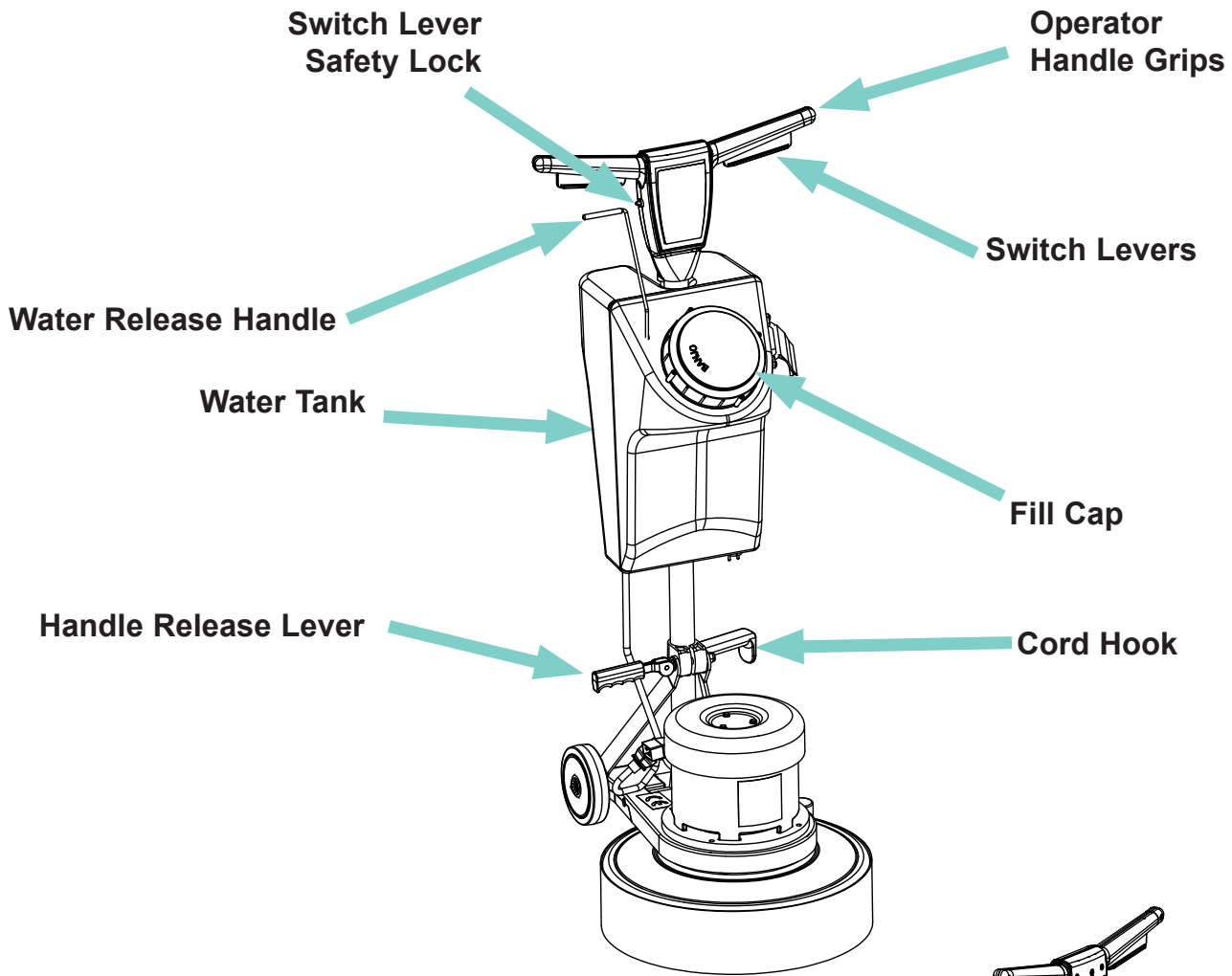
## Extension Cords (230V)

Use only an approved extension cord with two main conductors and one earthing conductor.

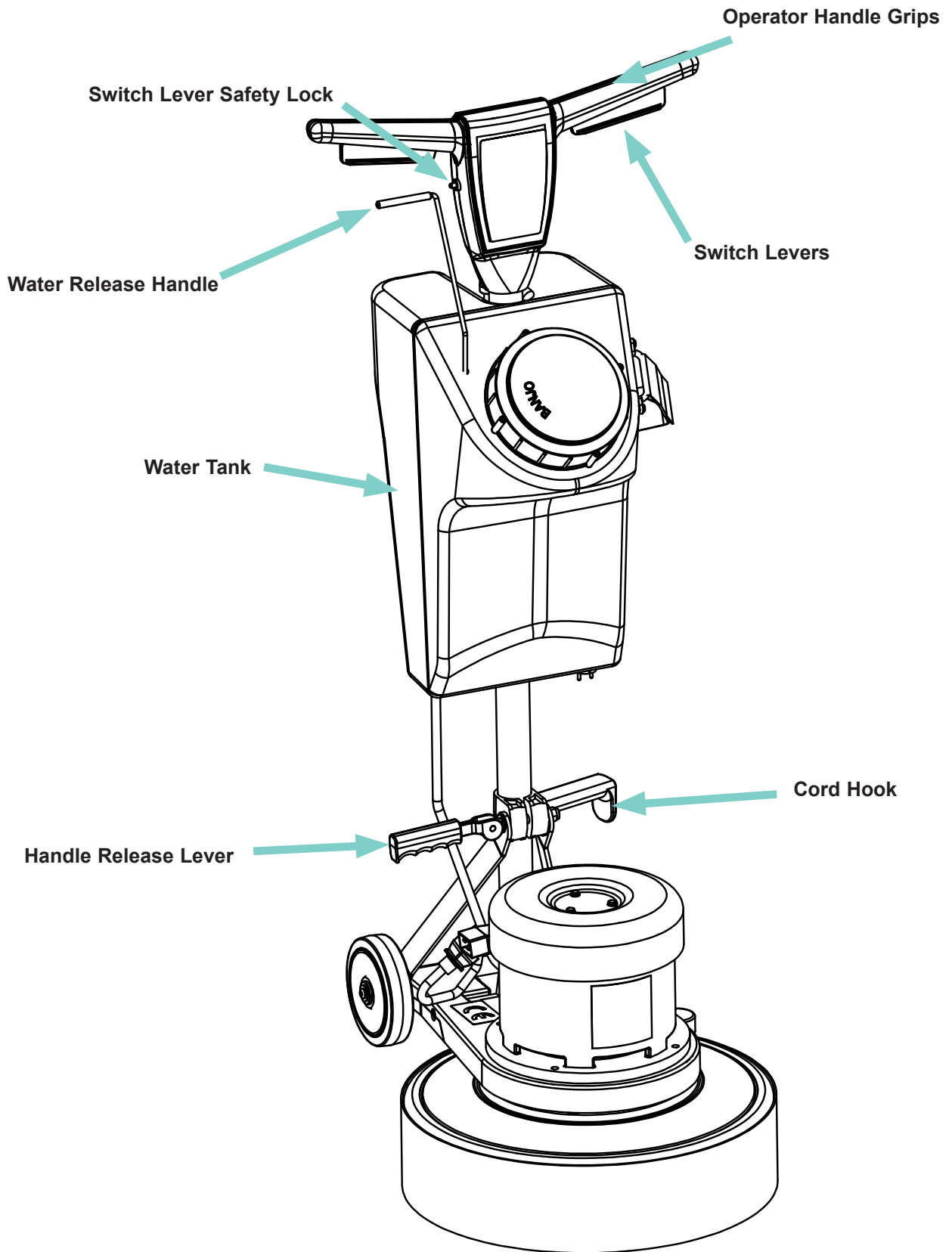
**WARNING:** If you use an extension cord, use an extension cord with minimum wire size 1.55 mm<sup>2</sup>. Do not use an extension cord longer than 15 meters. Do not join two extension cords.

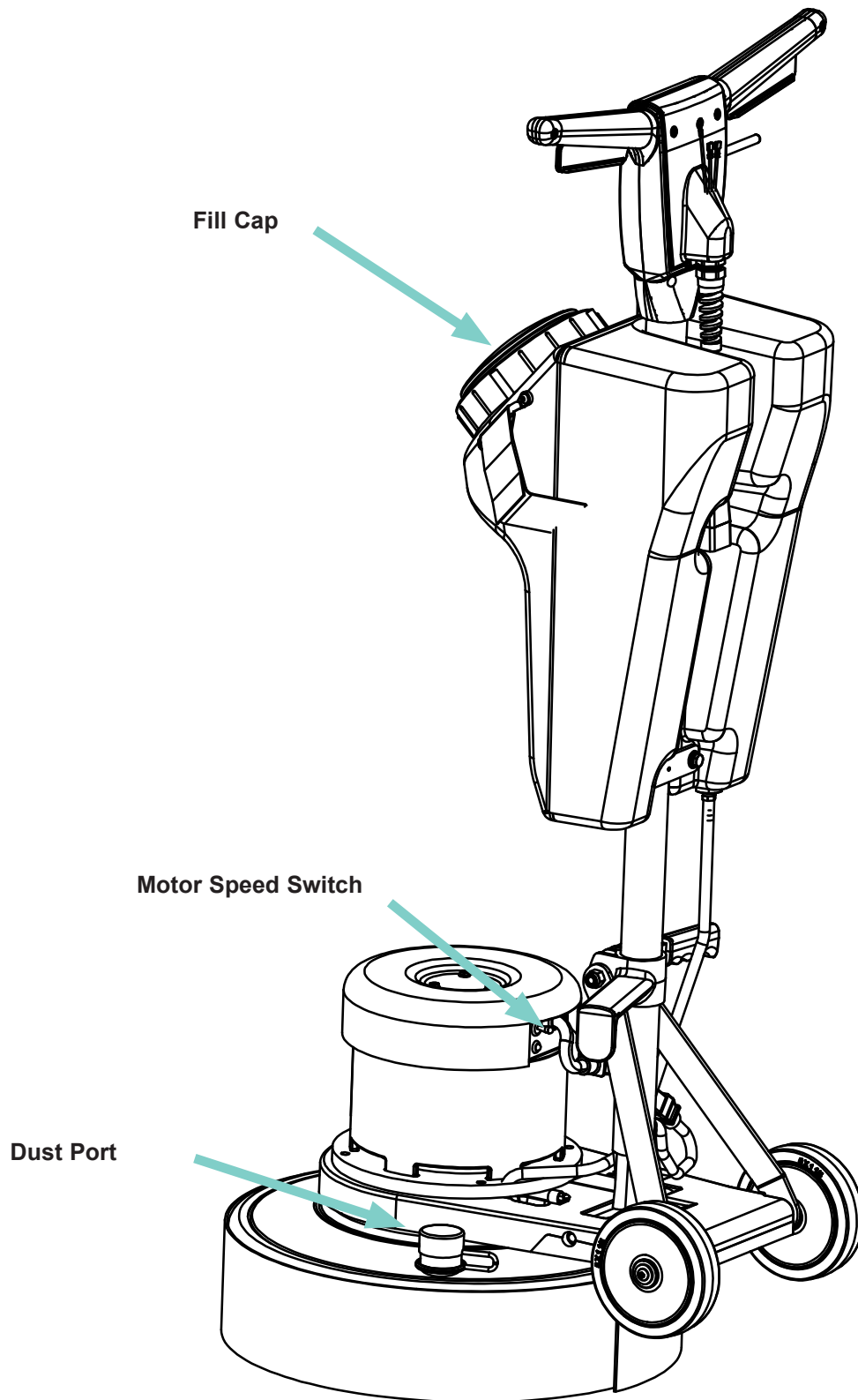
**WARNING:** Do not cut, remove, or break the ground terminal. Do not try to fit a three-terminal plug into a receptacle or connector body that does not fit the plug. If the receptacle or connector body does not fit the plug, see your Authorized person to make the connection.

## Machine Components



## Machine Components - Export





### **Operator Handle Grips**

Use the operator handle grips to operate and move the machine. The switch levers on the underside of the handle grips, turn the motor on and off. Locate the handle grips in a comfortable operating position and lock the handle release lever in place. While operating the machine, slightly raising or lowering the operators handle will help the operator control the machine.

### **Switch Levers**

The switch levers activate the switch module to turn the motor on and off. The switch module will not activate unless the switch lever safety lock is pressed first. To operate the machine, only one switch lever has to be engaged. This allows the operator to alternate hands while using the machine. To stop the motor from turning, release the switch levers.

### **Switch Lever Safety Lock**

The switch lever safety lock is to prevent someone from accidentally turning the machine on. To turn the machine on, always make sure the handle is lowered in the operators position and the handle release lever is locked. Push and hold the switch lever safety lock with one hand, while engaging one of the switch levers. Once the machine has started, the switch lever safety lock can be released.

### **Motor Speed Switch**

This is a two position switch that is used to select the motor speed. When the switch is in the "I" position the driver will turn at 175 rpm. The driver will turn at 300 rpm when the switch is in the "II" position. The motor speed can be changed while the motor is turning.

### **Water Tank / Fill Cap**

The water tank can be filled with clean water. This tank is for water only. **DO NOT** place any flammable, corrosive, and/or toxic liquids and powders in the water tank. Remove the fill cap to add water to the tank and replace the cap to prevent splashing of water on the electrical components during use. Always drain any remaining water from the tank before storage.

### **Handle Release Lever**

This handle is used to release or lock the operators handle. Pulling up on the lever will allow the handle to move freely. Pushing down on the lever, horizontally, will lock the handle in place. The handle should always be locked while in use, as well as during transport or storage.

### **Cord Hook**

To prevent the cord from being damaged while not in use, wrap the cord around the cord hook and the top of the operators handle.

### **Water Release Handle**

Pulling up on this handle will open the valve inside the tank and allow water to flow from the water tank to the driver. Water will only flow from the tank while the handle is raised. To stop the flow of water from the tank, release the handle. The amount of flow can be varied by how far the handle is raised.

To drain the water tank, place the machine over a drain. Remove the fill cap and use the water release handle to drain the tank. Replace fill cap when finished.

### **GFCI**

The GFCI is a safety device to protect from electrical shock. The GFCI monitors the current flowing through the circuit. If the flowing current differs by a small amount from the returning current, the GFCI interrupts the power. When the GFCI shuts down the power going to the machine, check the machine and power cord for any faults or issues. Press the reset button to continue working. If the GFCI repeatedly shuts off the machine, have the machine serviced.

To test the GFCI, push the test button and if the machine has no power, the device is working properly. If the machine still operates, stop using the machine immediately and have it serviced. After verifying the GFCI is functioning properly, push the reset button and continue working.

### **Dust Port**

The dust port allows you to connect a vacuum to the machine (not included). Remove the top section of the dust cap, leaving the bottom lanyard attached to the dust port. The size of the dust port is a 1-1/2" (38mm). Use the strap on the side of the solution tank to support a vacuum hose and keep it off of the floor.

### **Power Cord**

Use only the supplied power cord with this machine. The power cord is sized to be used with this machine. To attach the power cord to the machine, insert plug on the back of handle into the female receptacle of the power cord. Properly align the plug pins with the holes of the receptacle, push together and twist to lock the cords in place.

# How to Operate the Machine

## Installing the Pad Driver

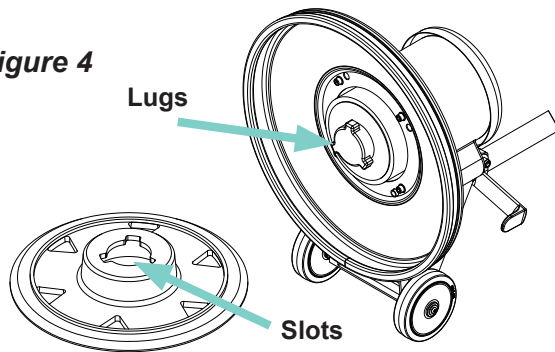
**WARNING!** Make sure lid is secure on water tank before tilting back the machine.

Place the handle in the upright (vertical) positions and lock the handle release lever. Tilt the machine back on the transport wheels and let the handle rest on the floor.

Align the lugs with the corresponding slots in the pad driver and turn the pad driver counterclockwise to lock it in place. To remove pad driver, give it a quick hard turn clockwise.

**CAUTION!** Using the wrong pad, brush, or tooling on this machine can overload the motor.

Figure 4



## Operation

1. Unwrap the power cord and plug it into the properly grounded outlet.
2. Pull up on the handle release lever (5). Move the operator handle (7) downward until your arms are almost straight. Push down on the handle release lever (5) to lock it in place.
3. Lift up on the operator handle (7) until the driver is flat against the floor.

**DANGER!** Machine can have high starting torque. Do not operate machine on rough or uneven surfaces. Do not operate on a slope. It is possible for the machine to move suddenly from side to side and even leave the ground if misused during operation. Only experienced operators should use machine for applications that impart high torque on the machine. If unable to control the machine during operation, release the handle and step away from the machine. It will stop automatically.

**WARNING!** Be prepared to control the machine as soon as the motor starts. Just a slight up or down movement of the operators handle (7) will make the machine move from side to side. Raise the handle to go right. Lower the handle to go left.

**CAUTION!** Immediately start moving the machine back and forth. Keep the machine moving while the motor is running to avoid damage to the floor.

4. Hold one of the operator handle grips (1) firmly, push the switch lever safety lock (2) and the compress the switch lever (3) to start the motor.

**Note:** When the switch levers (3) are released, the machine shuts off immediately.

5. To release water from the water tank, pull up on the water release handle (4). The water will stop flowing once the handle is released.
6. To change the motor speed, use the motor speed switch (8) on the front of the operators handle (7).

**Note:** Inexperienced users should practice operating the machine prior to beginning their project. Practice in a large open area where the floor is smooth, with only a cleaning pad on the machine. The user should practice operating in this manner until they can control the machine consistently.

## After Use

1. Place the operators handle (7) in the upright (vertical) position and unplug the power cord. Wrap the power cord around the operator hand grips (1) and the cord hook (6).
2. Tilt the machine back and remove the pad driver from the machine. **NEVER** store the machine with the pad driver on the machine.
3. If there is any water in the water tank, place the machine over a drain. Using the water release handle (4), drain the water tank.
4. Wipe the entire machine with a clean, damp cloth.
5. Inspect the entire machine and all accessories for damage. Perform any required maintenance or repairs before storage.
6. Store the machine in a clean, dry place with the operator handle (7) locked in the upright position.

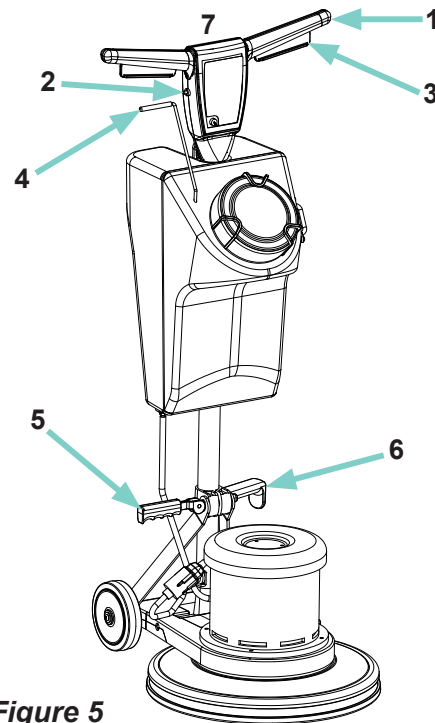


Figure 5

## Scheduled Maintenance

Operation	Interval				
	Daily	Weekly	Monthly	Every 6 Months	Annually
Empty the water tank	●				
Remove driver / pad holder	●				
Check for loose or lost fasteners	●				
Inspect hoses and connections	●				
Inspect driver / pad holder for damage	●				
Clean the machine and accessories	●				
Test the GFCI		●			
Check the power cord for damage		●			
Check machine wiring for fray or cut			●		
Check the carbon brushes of motors				●	

*These items must be performed with the proper tools and training. Contact an Amano Pioneer Eclipse Factory Certified Technician unless you have the proper equipment and mechanical proficiency.*

## Machine Troubleshooting

Problem	Possible Cause	Solution
Machine will not start	No power	Check the main power supply (building circuit breaker).
		Check the cord connection at the wall outlet
	Switch lever safety lock not depressed	Hold in the switch lever safety lock and then engage switch levers.
	Bad connection	Check the motor and cord interlock connections.
	GFCI tripped	Push the reset button. If problem continues, contact an authorized APEC distributor
	Bad motor speed selector switch	Change the motor speed. If motor runs, change the speed selector switch.
Motor runs sluggish	Defective Switch	Contact an authorized APEC Distributor.
	Low voltage	Using extension cord with wire smaller than 12/3. Replace with a 12/3 extension cord.
		Using more than one extension cord. Only use one 50ft 12/3 extension cord.
	Motor carbon brushes are worn	Check and replace if necessary.
	Defective handle switch	Contact an authorized APEC Distributor.
Fuse / circuit breaker repeatedly trips	Bad rectifier	Contact an authorized APEC Distributor.
	Low voltage	Eliminate extension cord & locate a power source closer to work site.
		Have voltage checked by a qualified electrician.
	Not on a dedicated circuit	Make sure there is no other items using power on the circuit.
	Motor is overloaded	Change to the slower motor speed.
		DO NOT add weight to machine. Remove any excess weight added to machine.
Machine wobbles during operation	Bad connection	Contact an authorized APEC Distributor.
	Defective motor	Contact an authorized APEC Distributor.
	Defective pad	One side is more dense than the other. Replace pad.
	Machine left setting on pad for extended time	Pad has taken "a set". Replace pad.
	Warped block on brush or padholder	Replace.
	Block not installed properly	Remove and install properly.

# PE225GP

## Dual Speed Grinder / Polisher

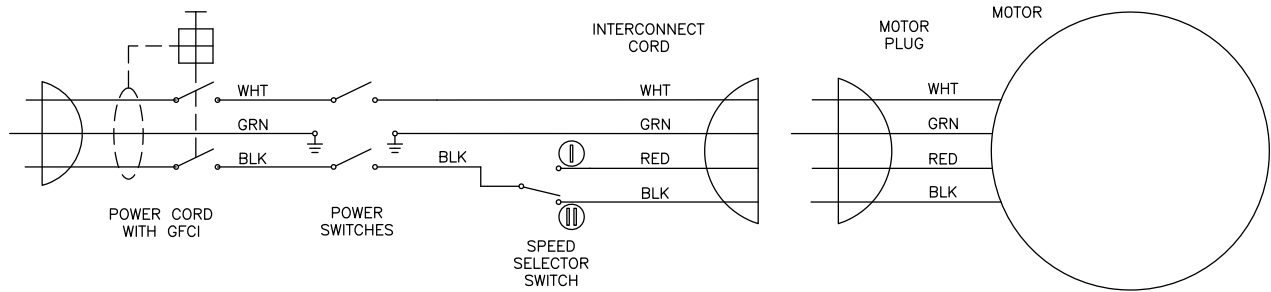
### Parts Manual

Notes:



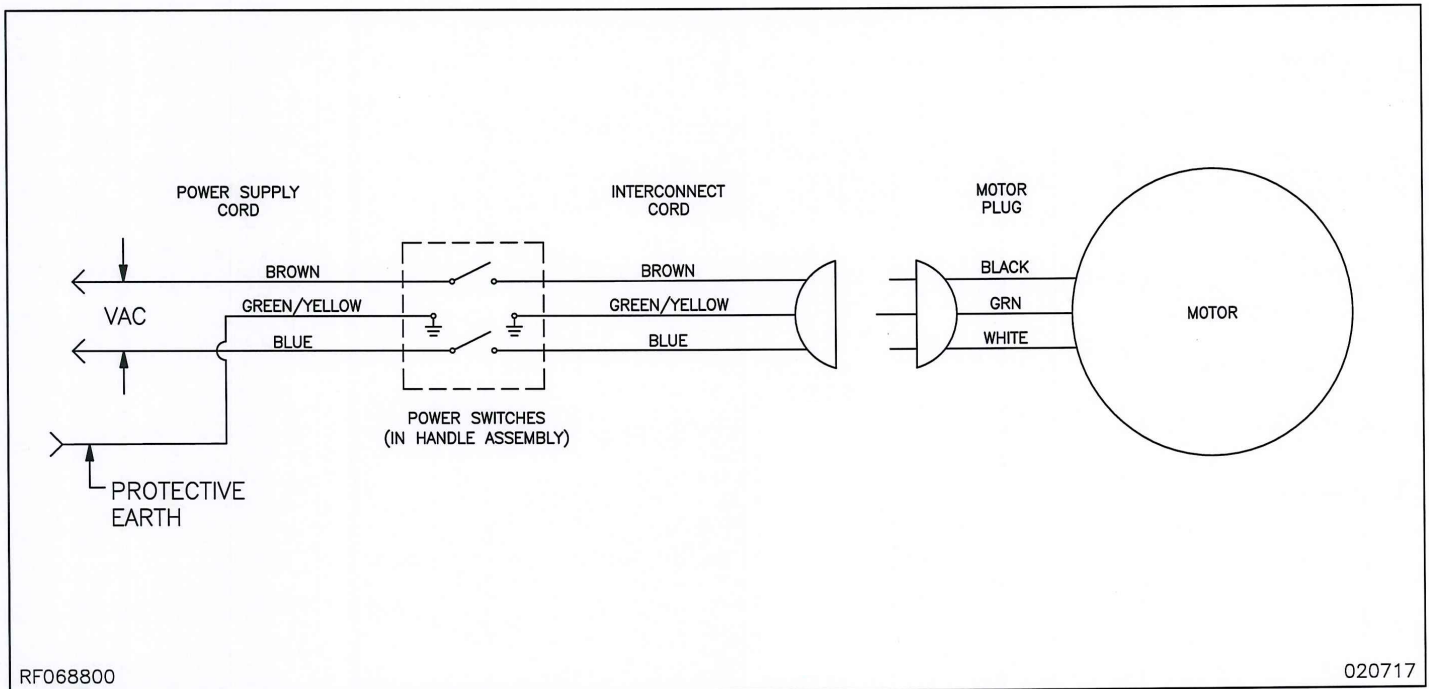
Pioneer  
Eclipse  
An **AMANO** Company

## Electrical Schematic (120V)

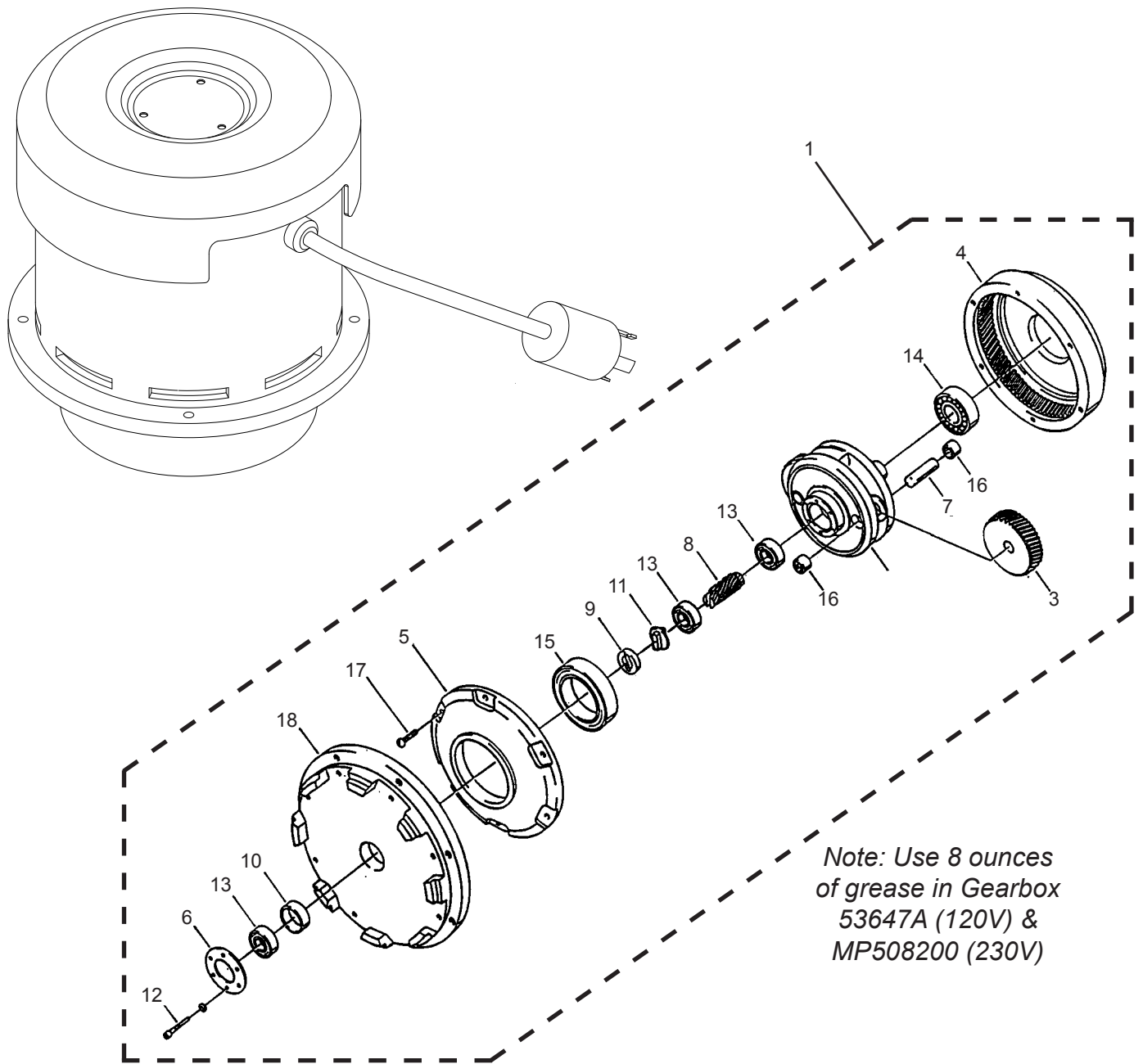


RF053900

051815

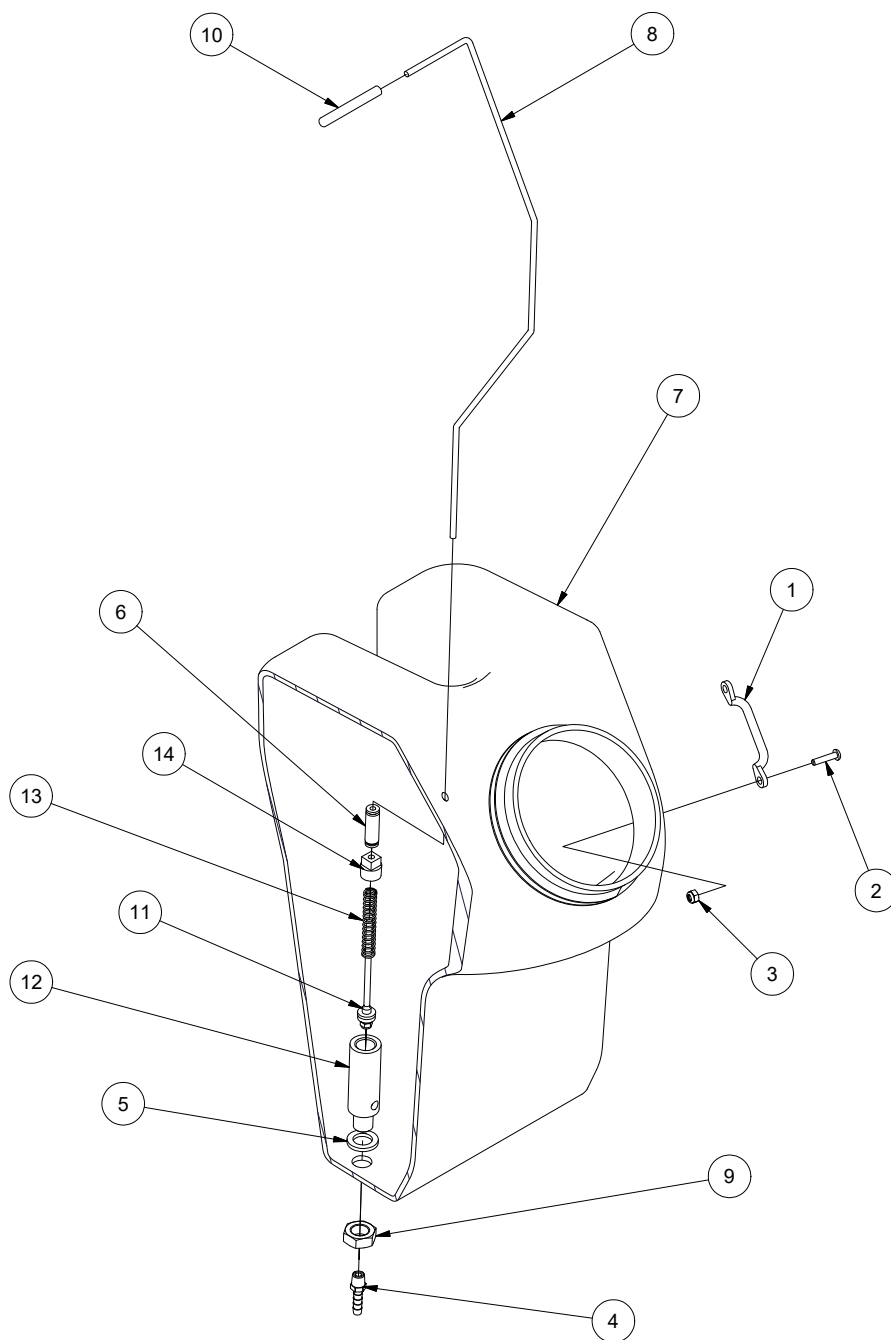


## Motor & Gearbox Assembly



Item	Ref. No.	Description	Qty	Item	Ref. No.	Description	Qty
1	53647A	GEARBOX (120V)	1	14	902654	BEARING, BALL 6204	1
	MP508200	MOTOR W/ GEARBOX (230V)	1	15	902736	BEARING, BALL 6010	1
2	503802	GREASE, 14oz TUBE (NOT SHOWN)	1	16	902737	BEARING, NEEDLE	6
3	54408A	GEAR, PLANET	3	17	84808A	SCREW, #10 X 3/4"	6
4	54856A	GEAR, RING	1	18	MP487800	FLANGE, MOUNTING, GEARBOX	1
5	54858A	COVER, GEARBOX	1	<b>REPLACEMENT MOTOR PARTS</b>			
6	56922A	RETAINER, BEARING	1	19	MP487900	BRUSH, CARBON, ASM. (NOT SHOWN)	4
7	58312A	SHAFT, PLANET	1	20	MP488000	RECTIFIER, MOTOR (NOT SHOWN)	1
8	58313A	GEAR, PINION	1	21	MP488100	CONTROL, SPEED, ASM. (NOT SHOWN)	1
9	58314A	RETAINER, SHAFT	1	22	MP488200	COVER, DRIP (NOT SHOWN)	1
10	58520A	SPACER, SLEEVE	1	23	MP488300	CORDSET, 4-WIRE (NOT SHOWN)	1
11	69195A	COUPLING, SHAFT	1	24	MP488400	BEARING, TOP (NOT SHOWN)	1
12	80141A	SCREW, #10 X 1"	6	25	MP488500	BEARING, BOTTOM (NOT SHOWN)	1
13	902606	BEARING, BALL 6002	3				

## Tank Assembly

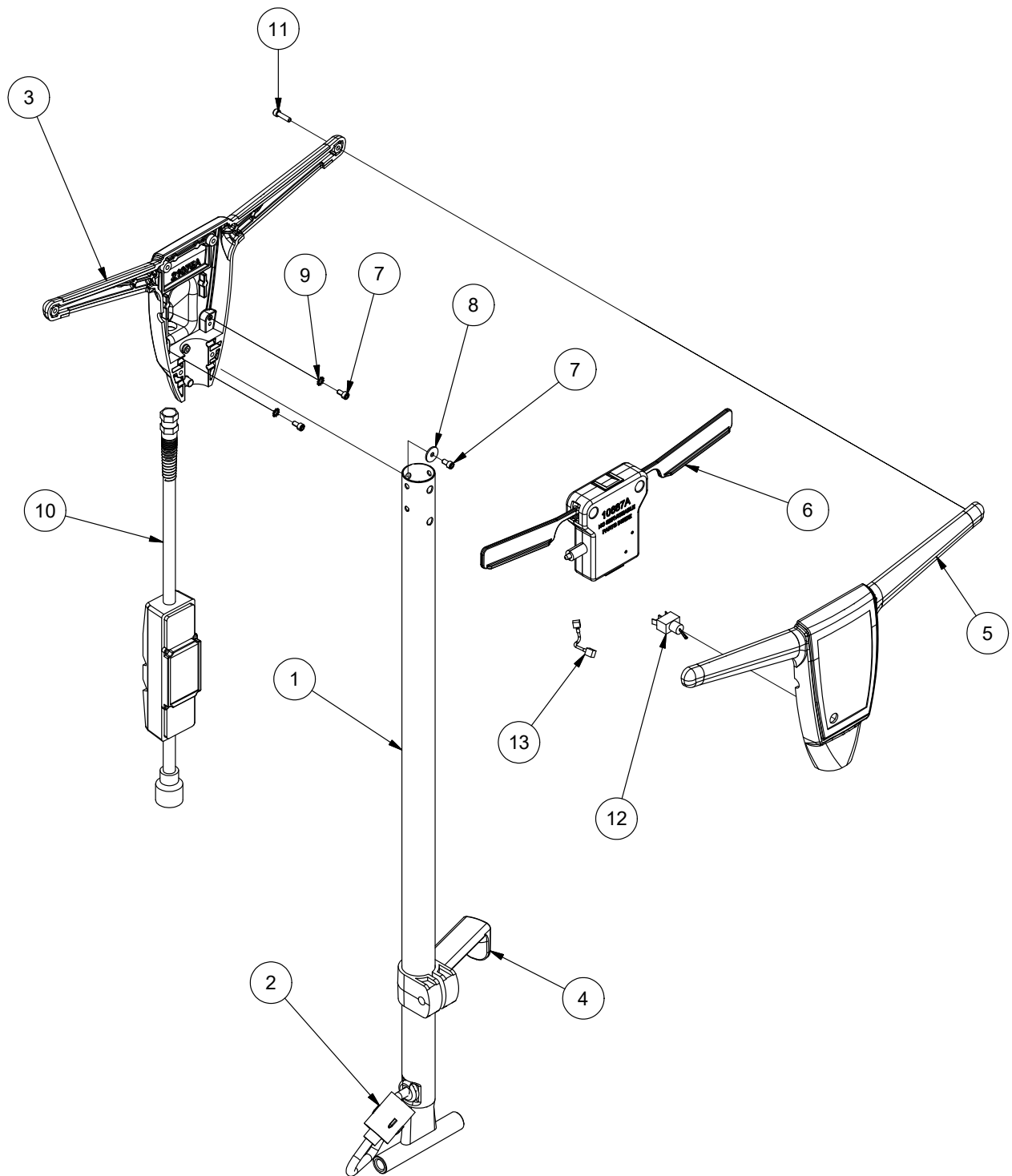


RF054700

051815

<u>Item</u>	<u>Ref. No.</u>	<u>Description</u>	<u>Qty</u>	<u>Item</u>	<u>Ref. No.</u>	<u>Description</u>	<u>Qty</u>
1	RV009500	LOOP, FOOTMAN	1	9	920280	NUT, JAM, 5/8"	1
2	NB049100	SCREW, BH, #10 X 7/8"	2	10	MP485900	GRIP, 3/16" X 2.50"	1
3	NB030700	NUT, LOCK, #10	2	11	MP487000	PLUG, VALVE, ASM.	1
4	MP252000	FITTING, 1/8" MNPT X 1/4" HB	1	12	MP485200	HOUSING, VALVE	1
5	MP485600	GASKET, 5/8" ID	1	13	MP485400	SPRING, VALVE	1
6	MP486100	FITTING, UNION, 3/16"	1	14	MP490000	TAPE, ANTI-SLIP	12"
7	MP485000	TANK, WATER, 2-1/2 GAL.	1	15	321AB	BONNET, VALVE	1
8	MP485700	LINK, HANDLE	1				

## Handle Assembly

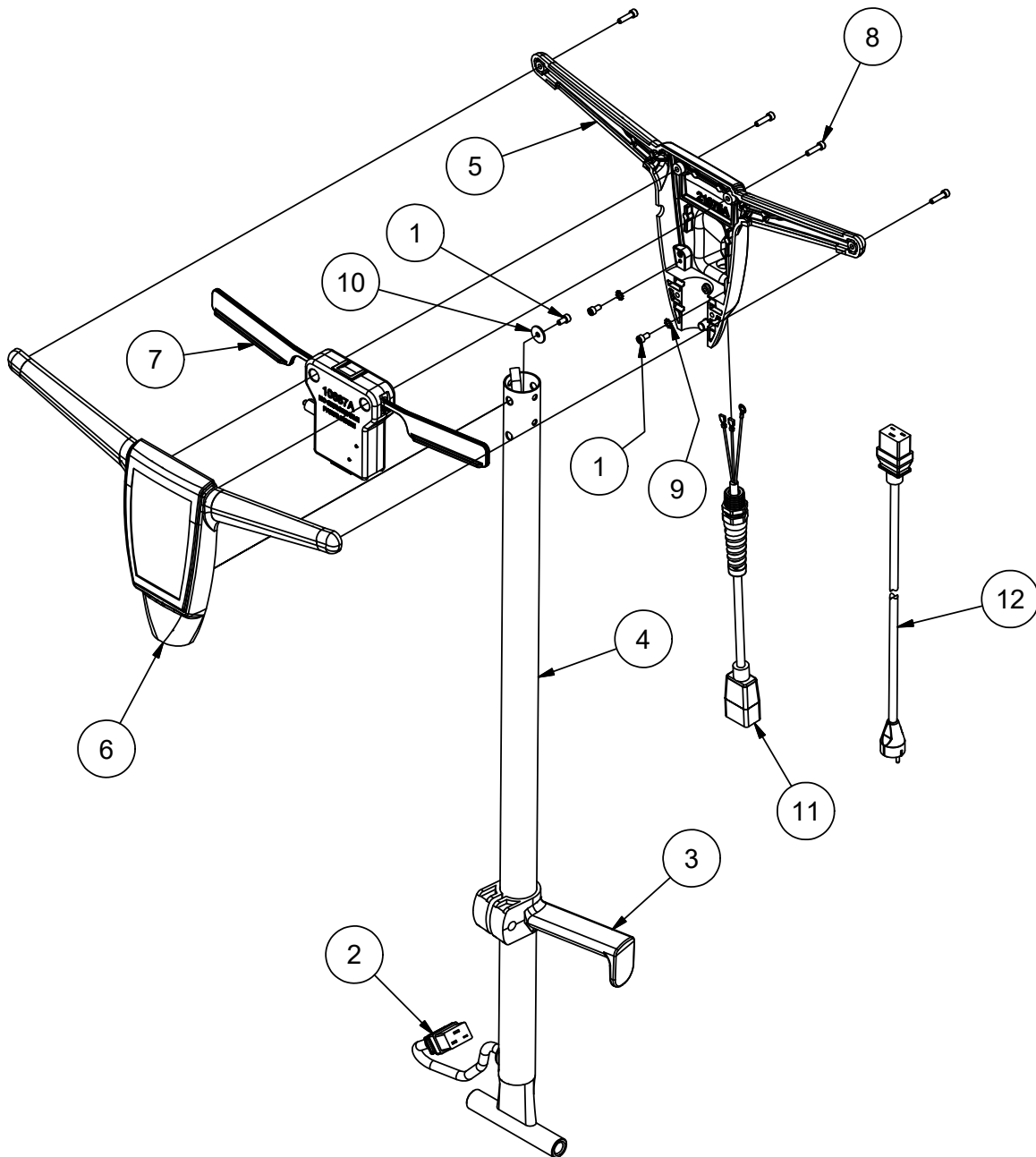


RF054800

051815

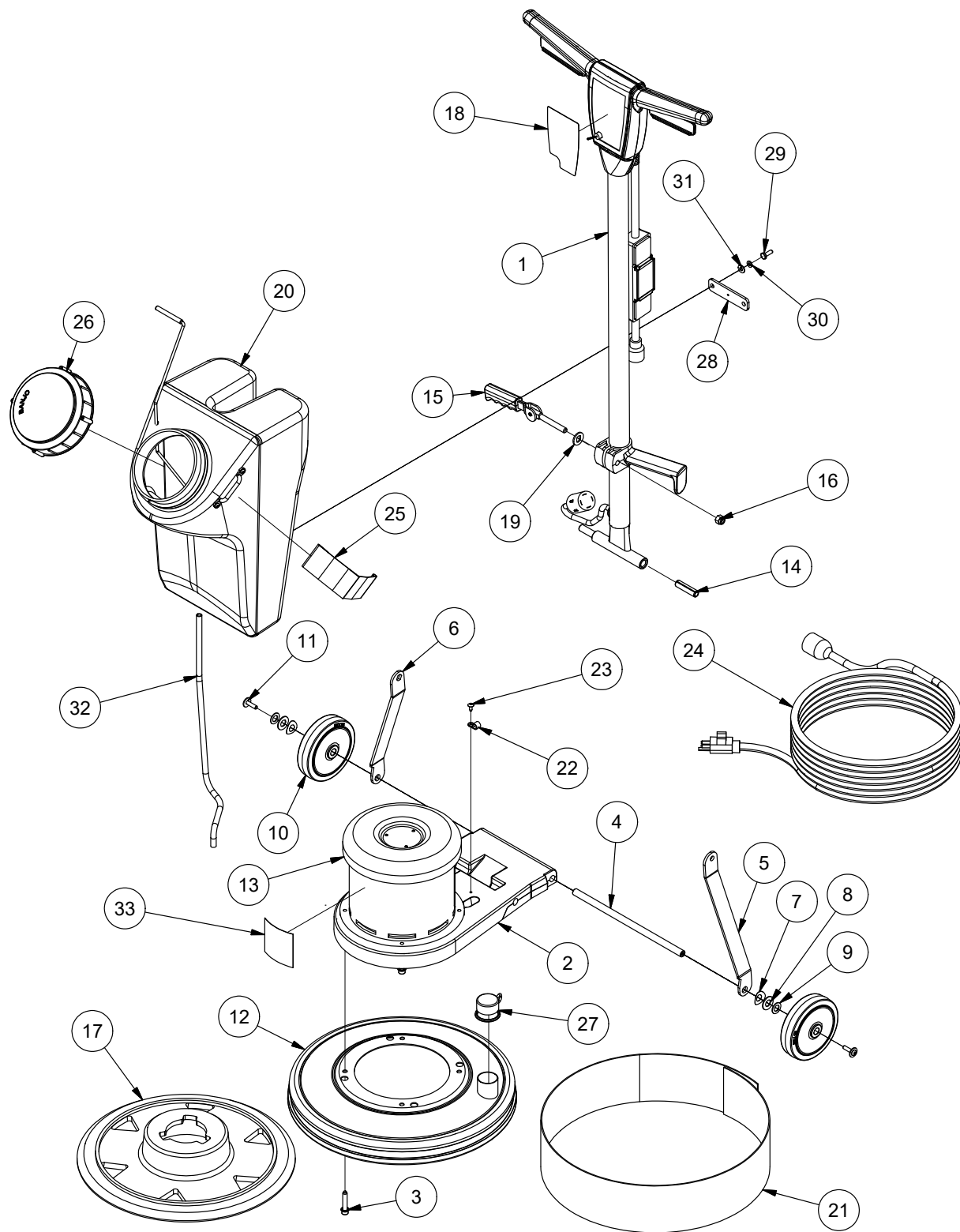
### ***Handle Assembly (continued)***

<b><u>Item</u></b>	<b><u>Ref. No.</u></b>	<b><u>Description</u></b>	<b><u>Qty</u></b>
1	61373A	TUBE, HANDLE	1
2	MP484600	CORD, INTERCONNECT, 2-SPEED	1
3	21075A	HANDLE, REAR	1
4	50781A	CLAMP, HANDLE	1
5	MP484500	HANDLE, FRONT	1
6	10687A	MODULE, INTERLOCK, ASM.	1
7	80290A	SCREW, #10 X 3/8"	3
8	80291A	WASHER, FLAT, #10	1
9	980603	WASHER, EXT LK, #10	2
10	MP484700	CORD, ADAPTER, GFCI	1
11	80284A	SCREW, #10 X 3/4"	6
12	MP483600	SWITCH, TOGGLE	1
13	MP486200	WIRE, JUMPER	1



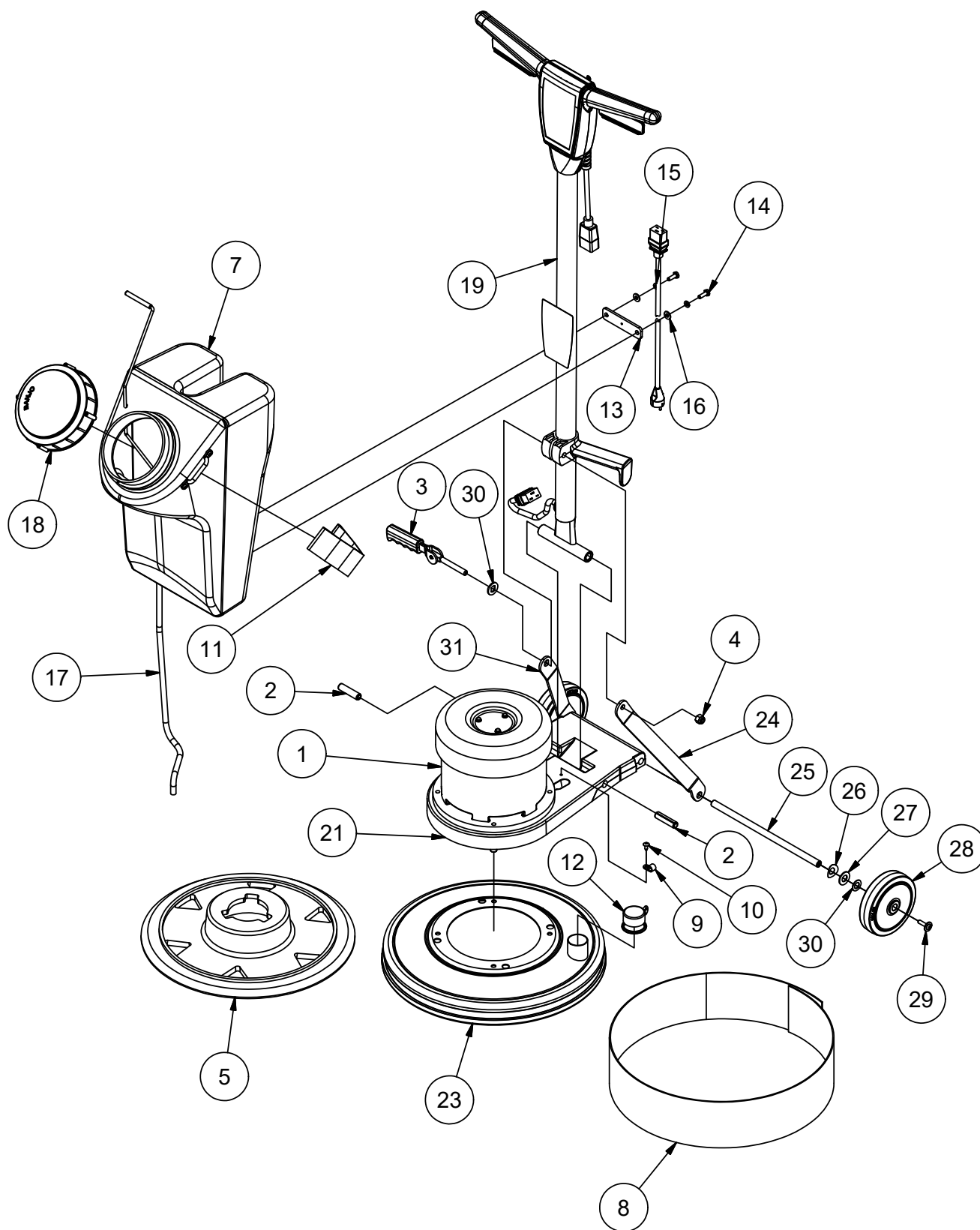
## Handle Assembly, Export- Parts List

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	3	80290A	SCREW, 10-32 UNF X .375
2	1	AS018000	CORD, INTERCONNECT, EXPORT
3	1	50781A	CLAMP HANDLE C2K
4	1	61373A	HANDLE TUBE
5	1	21075A	HANDLE, REAR - CFP
6	1	21074A	HANDLE, FRONT - CFP
7	1	10687A	INTERLOCK ASM.
8	6	80284A	SCREW, 10-32 UNF X .75
9	2	980603	WASHER, LK 10 EXT TOOTH
10	1	80291A	WASHER, FLAT, #10
11	1	MP512000	CORD, PIGTAIL, HANDLE, EXPORT, IEC
12A	1	MP513000	CORD, POWER SUPPLY, CE, IEC, RED
12B	1	MP514000	CORD, POWER SUPPLY, AUSTRALIAN, IEC



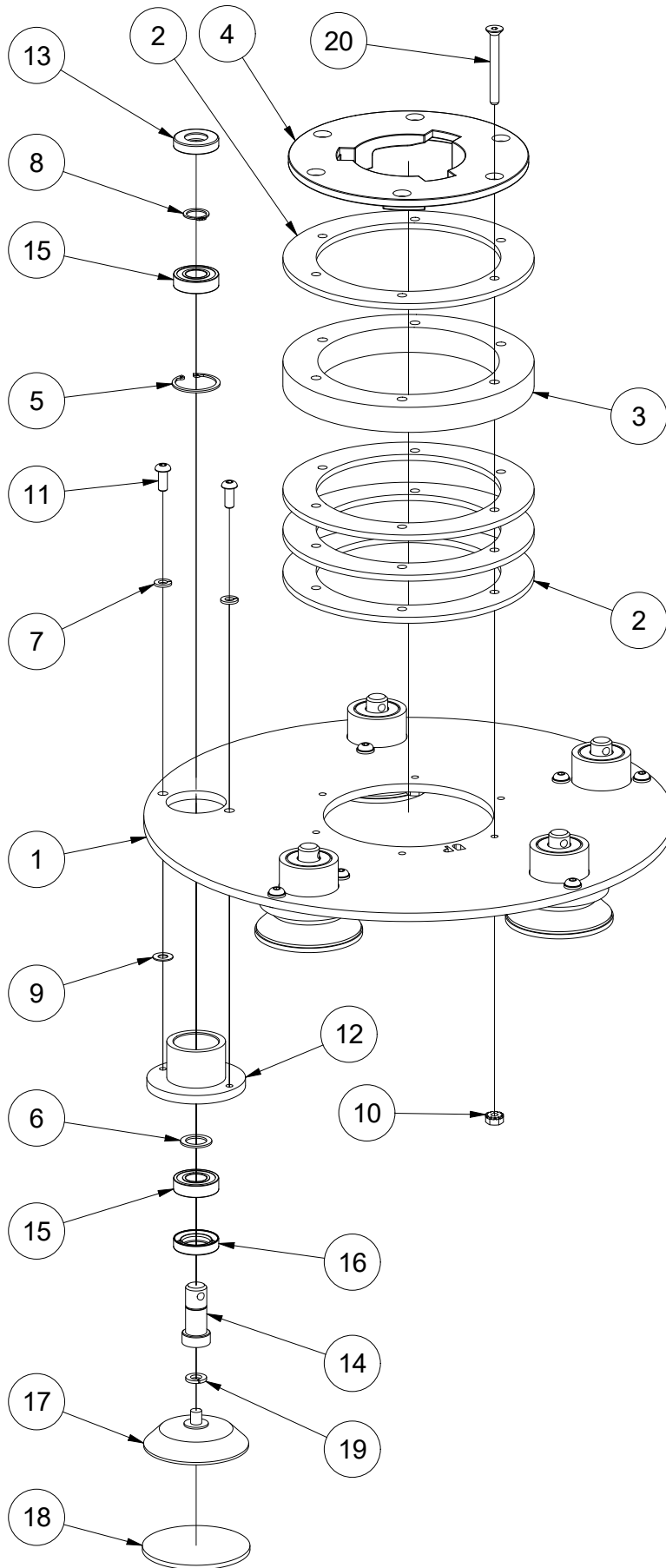
## Main Assembly (continued)

Parts List				Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION	ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	MP484400	HANDLE ASM 2 SPEED	19	1	AS087800	WASHER, WEAR, CAM
2	1	21088A	MAIN FRAME	20	1	MP484900	TANK ASSEMBLY, 2.5 GAL
3	4	80294A	SCREW 5/16-18X1.63 HRCS SEMS	21	1	56383098	SKIRT, TALL, 4 IN.
4	1	61725A	AXLE .50 X 11.34	22	1	NB021600	CLAMP, .375" I.D., RETAINER, NYLON
5	1	61740A	LINK ARM LEFT	23	1	NB064900	SCREW, #10 x 1/2", TRUSS HD, PHIL.
6	1	61741A	LINK ARM RIGHT	24	1	40722A	CORDSET, 12-3 X 40FT 5-15P
7	2	80295A	WASHER BOWED .516ID X 1.06OD	25	1	MP368100	STRAP, 2" x 23", OPEN ENDS
8	2	980648	WASH-17/32 ID X 1&1/16 OD PLN	26	1	MP487700	CAP, 6", TANK
9	2	980673	WASHER FLT 1/2 ID X 7/8 OD	27	1	MP484000	CAP, TETHERED, VINYL, 1.50 DIA.
10	2	39857A	WHEEL 5 POLISHER	28	2	MP486401	BRACKET, TANK MOUNTING, 2.5 GAL
11	2	80292A	SCREW .25-20 X 1.00 BHHR SEMS	29	4	NB019100	BOLT, HEX, 1/4-20 X 3/4, GD 5
12	1	56381944	SHROUD, w/ BUMPER, ASM.	30	4	NB6110	WASHER, LOCK, 1/4"
13	1	MP483700	MOTOR, 1.5HP, 115V, 50/60HZ, 2-SPEED	31	4	NB3350	WASHER, FLAT, 1/4", CZ
14	2	53833A	PIN SPLIT 1/2 X 2.00 ZINC	32	22"	MP473900	TUBING, PVC, 1/4" ID X 3/8" OD, CLEAR
15	1	56109699	CAM ASSY WITH GRIP	33	1	MP498300	DECAL, APEC, 3"
16	1	920342	NUT LK 3/8 -16 REG				
17	1	MP481100	PAD DRIVER 17				
18	1	MP484800	DECAL, HANDLE, 225GP				



## Main Assembly-Export, Parts List

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	MP508200	MOTOR, GEAR, 1.5HP, 230V, 2-SPEED
2	2	53833A	PIN SPLIT 1/2 X 2.00 ZINC
3	1	56109699	CAM ASSY WITH GRIP
4	1	920342	NUT LK 3/8 -16 REG
5	1	MP481100	PAD DRIVER 17
7	1	MP484900	TANK ASSEMBLY, 2.5 GAL
8	1	56383098	SKIRT, TALL, 4 IN.
9	1	NB021600	CLAMP, .375" I.D., RETAINER, NYLON
10	1	NB064900	SCREW, #10 x 1/2", TRUSS HD, PHIL.
11	1	MP368100	STRAP, 2" x 23", OPEN ENDS
12	1	MP484000	CAP, TETHERED, VINYL, 1.50 DIA.
13	2	MP486401	BRACKET, TANK MOUNTING, 2.5 GAL
14	4	NB019100	BOLT, HEX, 1/4-20 X 3/4, GD 5
15	4	NB6110	WASHER, LOCK, 1/4"
16	4	NB3350	WASHER, FLAT, 1/4"
17	1	MP473900	TUBING, PVC, 1/4" ID X 3/8" OD, CLEAR
18	1	MP487700	CAP, 6", TANK
19	1	MP511000	HANDLE, ALUMINUM, EXPORT, ASM.
20	1	21088A	MAIN FRAME
21	1	56381944	HSG BRUSH ASM 17 DC
22	1	61740A	LINK ARM LEFT
23	1	61725A	AXLE .50 X 11.34
24	2	80295A	WASHER BOWED .516ID X 1.06OD
25	2	980648	WASH-17/32 ID X 1 1/16 OD PLN
26	2	39857A	WHEEL 5 POLISHER
27	2	80292A	SCREW .25-20 X 1.00 BHHR SEMS
28	2	980673	WASHER FLT 1/2 ID X 7/8 OD
29	1	61741A	LINK ARM RIGHT
30	1	AS087800	WASHER, WEAR, CAM



Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	MP497500	PLATE, DRIVER, 15", POLISHING
2	4	AS004700	RING, SPACER
3	1	AS004800	RING, ISOLATOR
4	1	AS004600	PLATE, CLUTCH, DRIVER
5	5	747304	RING RETAIN ARM BRG 37
6	5	61355A	SPACERCASTER WHEEL AM 8&12
7	10	NB6110	WASHER, LOCK, 1/4"
8	5	NB070200	RING, RETAINING, EXT
9	5	NB071400	WASHER, GROUND, 1/4"
10	6	NB9845	NUT, KEPS, 1/4-20
11	10	962822	SCR 1/4-20 X 5/8 BT ST SOC
12	5	MP497600	HOUSING, BEARING, POLISHING HEAD
13	5	MP497300	SEAL, SHAFT, RADIAL, 15 X 32 X 7
14	5	MP497700	SHAFT, POLISING HEAD
15	10	56380282	BEARING-BALL 6002 CUSTOM
16	5	MP497400	SEAL, SHAFT, RADIAL, 20 X 32 X 7
17	5	MP497201	PAD, BACKUP, 3"
18	5	MP498100	PAD, BACKER, FOAM, 3"
19	5	NB6111	WASHER, LOCK, 5/16"
20	6	NB074900	SCREW, FHSCS, 1/4-20 X 2 1/4

## Diamonds



DP310REK - DISC, 3", REPAIR, KIT (6 DISCS)



DP310P2K - DISC, 3", POLISH 2, KIT (6 DISCS)



DP310PRK - DISC, 3", PREP, KIT (6 DISCS)



DP310REK - DISC, 3", POLISH 3, KIT (6 DISCS)



DP310P1K - DISC, 3", POLISH 1, KIT (6 DISCS)



DP310REK - DISC, 3", POLISH 4, KIT (6 DISCS)





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Machinery Directive 2006/42/EC  
ROHS Directive 2011/65/EU  
EMC Directive 2014/30/EU  
Harmonized Standards Applied:  
EN ISO 12100:2010, EN 60335-2-67:2012